



Work Order ID 74676

May-30-12 7:51:29 AM

\*74676\*

Page 2

Item ID: D350-748-141TRN

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID: U/R

Stop

\*NS2\*

Item Name: Crosstube Turning Detail

Start Date: 10/05/11 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 10/10/11 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

\*120\*

Mori Seiki

Mori Seiki CNC Lathe Large

MORI SEIKI CNC LATHE LARGE

0.00

Memo

0.00

- 1-Turn second side as per Folio FA648
- 2- File transition lines smooth.
- 3-Scribe Part & Batch as per Dwg D350-748-141

FOLIO REV: \_\_\_\_\_  
DWG REV: \_\_\_\_\_

12-2-8

man.l

130

\*130\*

QC

Quality Control

QC1- Inspect dimensions to dimension sheet

0.00

Memo

0.00

12-2-8

man.l

140

\*140\*

QC

Quality Control

QC8- Inspect parts - second check

0.00

Memo

0.00

12-2-8

12-2-8

Work Order ID 74676

\*74676\*

Page 3

May-30-12 7:51:29 AM

Item ID: D350-748-141TRN

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID: U/R

Item Name: Crosstube Turning Detail

Stop

\*NS2\*

Start Date: 10/05/11 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 10/10/11 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

\*NR1\*

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

150

\*150\*

Crosstubes

Large Fab

0.00

Rm

12-2-8

Crosstubes

Memo

0.00

Pto

160

\*160\*

Outsource

Outsource process - Heat Treat

0.00

CD 12-3-29

Outsource process - Heat Treat

Memo

16600

0.00

Issue P/O: 16600  
Heat Treat to min 180 KSI As per Dwg D350-748-141  
(MIL-T-6736 OR AMS 2759-1C)  
Sand Blast tube after Heat Treat  
Possible Supplier: Vac Aero  
Ensure Certificate of Conformity is attached

170

\*170\*

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Lyske/20/0

Packaging

Memo

0.00

Ensure certificate of conformaty is attached

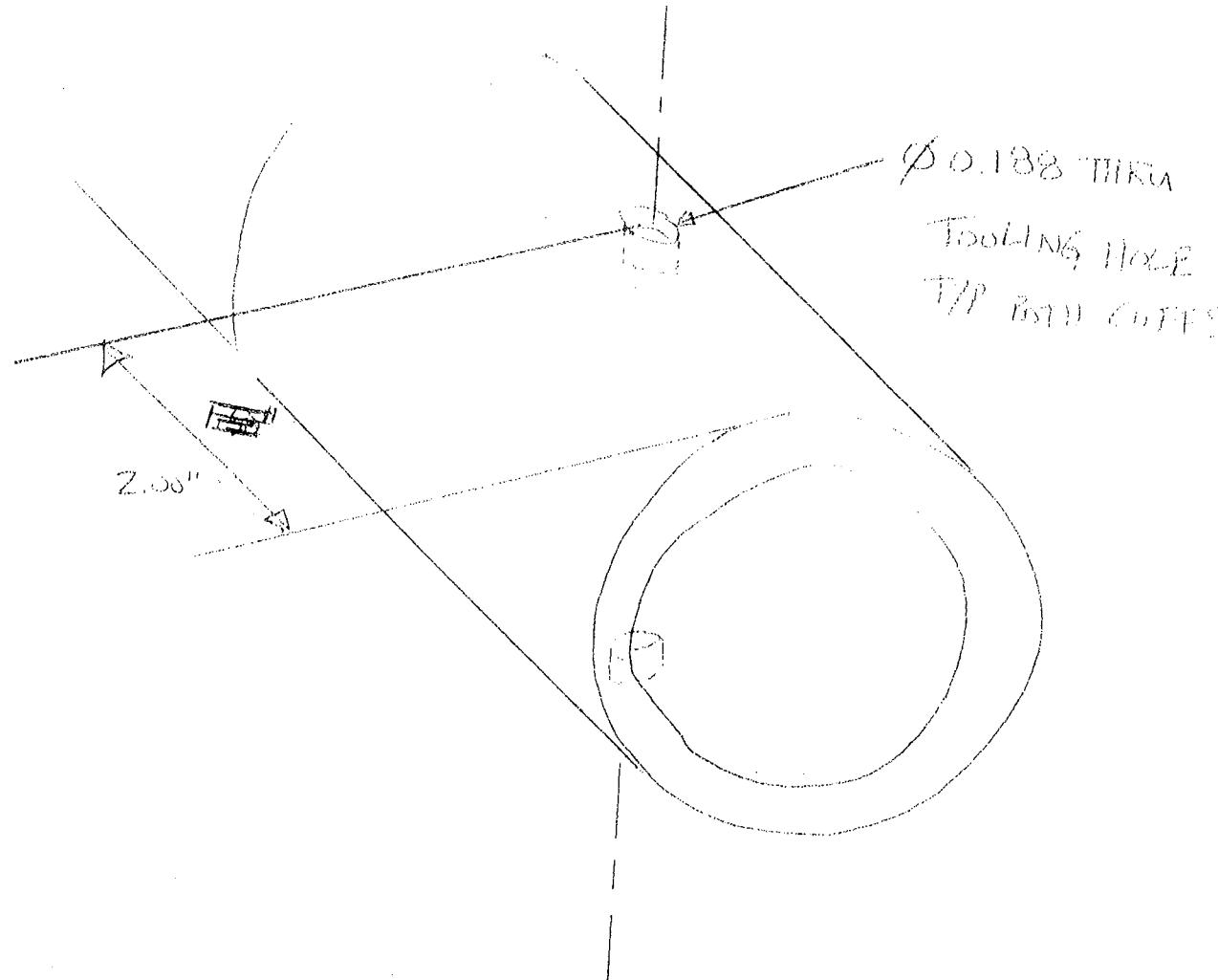
W/O:	74676	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
12-3-28	151	Drill 0.188 Tooling hole thru cuff, Qty (1) Per Cuff. Drill 2" from end of cuff. Hole in Both cuffs must be parallel to each other		MW 12-3-28		12-3-28 12-4-30	

Part No: D350-748-141 TRN PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



R. J. S.

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 74676

May-30-12 7:51:29 AM

\*74676\*

Page 4

Item ID: D350-748-141TRN

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID: U/R

Item Name: Crosstube Turning Detail

Stop

\*NS2\*

Start Date: 10/05/11 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 10/10/11 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

180

\*180\*

QC

Quality Control

QC6- Inspect dimensions to drawing

\* See last page inspection sheet

Memo

0.00

0.00

S P 10/02

190

\*190\*

Packaging

Packaging

Memo

0.00

0.00

R21 83693

sf

Packaging

Identify and stock in kanban rack  
Location: \_\_\_\_\_

200

\*200\*

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/06/25

MF  
12-06-25

**Picklist Print**

May-30-12 7:51:28 AM

Page 1

Work Order ID: 74676

Parent Item: D350-748-141TRN

Parent Item Name: Crosstube Turning Detail

Start Date: 10/05/11

Required Date: 10/10/11

Start Qty: 1.00

Required Qty: 1.00

**Comments:**

IPP Rev:A New Issue 08-03-06 DD verified by:ec  
 IPP Rev B Removed polish 08.04.02 EC verified by : DD  
 IPP Rev C Remove LPS-3 08.06.23 EC verified by DD IPP Rev C 11.02.24 as per dwg  
 rev.F DD verf: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D6015-125 Crosstube Material		Manufactured	No			110	Each	38.0000	1	1			

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
HALL	38	
61380	4	
72511	34	

(1)

12-2-7  
MMW

DART AEROSPACE LTD	Work Order:	74676
Description: Crosstube Assembly (AS350/355 High Fwd)	Part Number:	D350-748-141
Inspection Dwg: D350-748-141 Rev: F		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	2.240	+0.005/-0.000	2.245	/	Vern	CNC -08
	2.180	+0.005/-0.000	2.185	-		
	2.180	+0.005/-0.000	2.185	/		
	2.237	+0.005/-0.000	2.240	/		
	2.272	+0.005/-0.000	2.275	/		
	2.306	+0.005/-0.000	2.308	/		
	2.339	+0.007/-0.000	2.344	/		
	2.339	+0.007/-0.000	2.344	-		
	0.062	+/-0.010	0.062	/	Vern	CNC -08
	4.26	+/-0.030	4.26	/	"	
	R0.063	+/-0.010	.063	/	R6	
	R0.50	+/-0.030	.500	/	"	
	2.240	+0.005/-0.000	2.245	-	Vern	CNC -08
	2.180	+0.005/-0.000	2.185	-	<del>xx</del>	
	2.180	+0.005/-0.000	2.184	-	<del>xx</del>	
	2.237	+0.005/-0.000	2.240	/	<del>xx</del>	
SIDE B	2.272	+0.005/-0.000	2.275	/		
	2.306	+0.005/-0.000	2.308	/		
	2.339	+0.007/-0.000	2.344	/		
	2.339	+0.007/-0.000	2.344	/		
	0.062	+/-0.010	.062	-	Vern	CNC -08
	4.26	+/-0.030	4.26	-	"	
	R0.063	+/-0.010	.063	-	R6	
	R0.50	+/-0.030	.500	-	"	
	110.27	+/-0.060	110.27	KD	Tape	

Measured by:	M.L	Audited by:	D	Preliminary Approval:	
Date:	12-2-07	Date:	12-2-8	Date:	

Rev	Date	Change	Revised by	Approved
A	06.11.09	New Issue (P/O D350-748-101)	KJ/JLM	
B	07.10.24	Dwg Rev updated	KJ/EC/DD	
C	11.01.20	Dwg Rev updated	KJ	
D	11.07.26	Tolerance revised for 2.339 dimensions	KJ	

DART AEROSPACE LTD

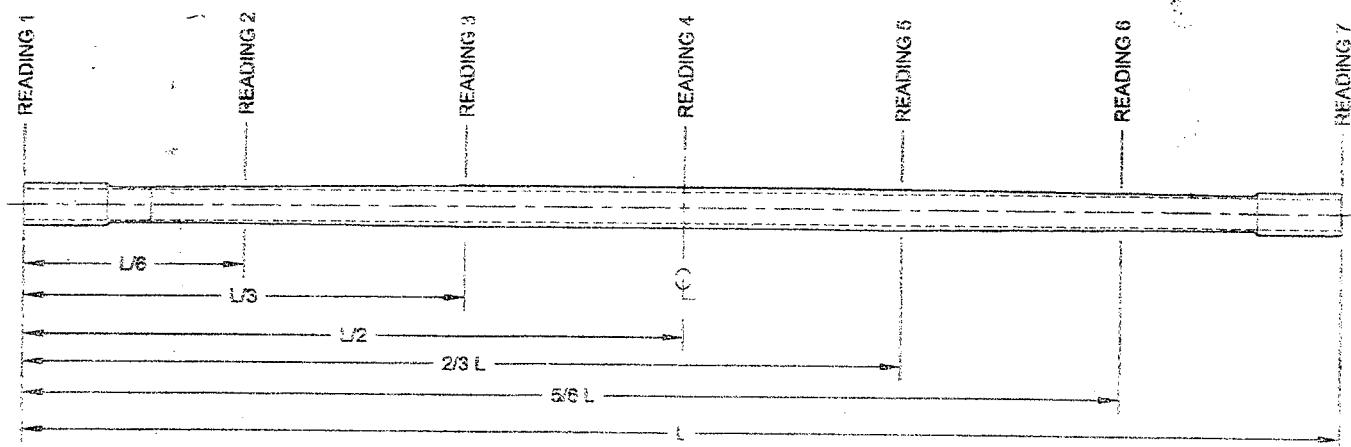
Work Order:

Description:

Part Number:

Inspection Dwg:

Page 1 of 1

**WALL THICKNESS MEASUREMENT**

	WALL THICKNESS MEASUREMENT (IN)				DEVIATION (max-min)	TOLERANCE
	Q1	Q2	Q3	Q4		
READING 1 L= 0"	.131	.145	.141	.131		
READING 2 L=	.131	.145	.141	.131		
READING 3 L=	.171	.172	.179	.181		
READING 4 L=						0.030"
READING 5 L=	.128	.131	.152	.148		
READING 6 L=	.177	.192	.183	.179		
READING 7 L=						

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## D350 X-TUBE CUFF MEASUREMENTS

TYPE	BATCH #	SIDE A	SIDE B
		TWO READINGS	TWO READINGS
AFT	B79393	2.221"/2.251"	2.227"/2.252"
AFT	B79391	2.251"/2.241"	2.236"/2.252"
AFT	B79392	2.238"/2.248"	2.220"/2.262"
AFT	B73372	2.243"/2.247"	2.223"/2.263"
AFT	B73375	2.245"/2.250"	2.236"/2.266"
FWD	B79010	2.230"/2.252"	2.235"/2.245"
FWD	B79011	2.200"/2.280"	2.248"/2.249"
FWD	B74718	2.208"/2.289"	2.242"/2.252"
FWD	B74673	2.189"/2.298"	2.247"/2.238"
FWD	B74678	2.240"/2.258"	2.262"/2.236"
FWD	B74672	2.253"/2.266"	2.260"/2.253"
FWD	B74712	2.264"/2.251"	2.255"/2.258"
FWD	B74676	2.229"/2.263"	2.239"/2.254"
FWD	B79013	2.249"/2.2236"	2.243"/2.245"

Notes: tubes are NOT sandblasted and are still a little crooked

8 7 6 5 4 3 2 1

Item	Qty	Part Number	Description
1	X	D350-748-241	CROSSTUBE ASSEMBLY (AS 350/355 HI AFT)
2	1	D6015-125	CROSSTUBE (OR D6018-125)
3	2	D3502-1	SUPPORT
4	2	D2856-400-710	ABRASION STRIP
5	1	AELS-1032-225	INSERT
6	1	NAS1149D0363J	WASHER (OR AN960JD10)
7	2	MS21920-20	CLAMP (PER DART SPEC. M-MS21920-20)
8	1	MS27039-1-10	SCREW

**GENERAL NOTES:**

F 1) MATERIAL: MANUFACTURED FROM D6015-125 OR D6018-125  
FINISHED LENGTH = 122.700±0.06

2) FINISH: MAGNETIC PARTICLE INSPECT PER DART QSI 038 4.2  
CADMIUM PLATE PER AMS-QQ-P-416B, CLASS 1, TYPE II  
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2  
PAINT OUTSIDE PER DART QSI 005 4.2

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

4) UNITS: INCHES UNLESS OTHERWISE NOTED.

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.

6) IDENTIFICATION: DART PART NUMBER "D350-748-241" AND BATCH NUMBER ON INSIDE OF CUFF  
PER DART QSI 044 6.4 (VIBRATING STYLUS)

7) WEIGHT: 29.85 lbs

8) PART IS SYMMETRIC ABOUT CENTERLINE, EXCEPT FOR Ø0.297 HOLE.

9) RUN CUTTER OFF PART WHERE INDICATED. BLEND OUT ALL EDGES FROM MACHINING  
LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH. NOTE: ALL HOLES ARE DRILLED AFTER  
BENDING.

10) BEND PROGRESSIVELY WITH A MINIMUM OF 7 PASSES. MAXIMUM TUBE FLATTENING DUE TO  
BENDING IS 6% BASED ON O.D.

11) HEAT TREAT TO MIN. 180 KSI PER MIL-T-6736 OR AMS 2759-1C AFTER TURNING. ACCEPTABLE TO  
VERIFY TENSILE STRENGTH BY HARDNESS TEST PER ASTM E18 TO 40-45 HRC.

12) INSTALL D2856-400-710 ABRASION STRIPS WITH A GAP ON BOTTOM SIDE OF CROSSTUBE,  
CENTERED OPPOSITE D3502-1 SUPPORT, PER QSI 035.

13) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE  
OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES,  
NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDDED OUT LONGITUDINALLY.  
CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE. WHEN DRILLING HOLES EXTREME CARE  
MUST BE TAKEN AND CAREFUL DEBURRING PERFORMED TO ENSURE A CLEAN HOLE WITH NO  
CRACKING/CHIPPING/GROOVES.

14) TORQUE CLAMPS 60 TO 80 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT  
NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

15) MAX TWIST AFTER BENDING: WITH XTUBE LAYED FLAT ON SURFACE, THE DIFFERENCE BETWEEN  
CUFF HEIGHTS FROM THE SURFACE MAY BE NO LARGER THAN 0.25 (ZN C1-3).

74676

11-10-05

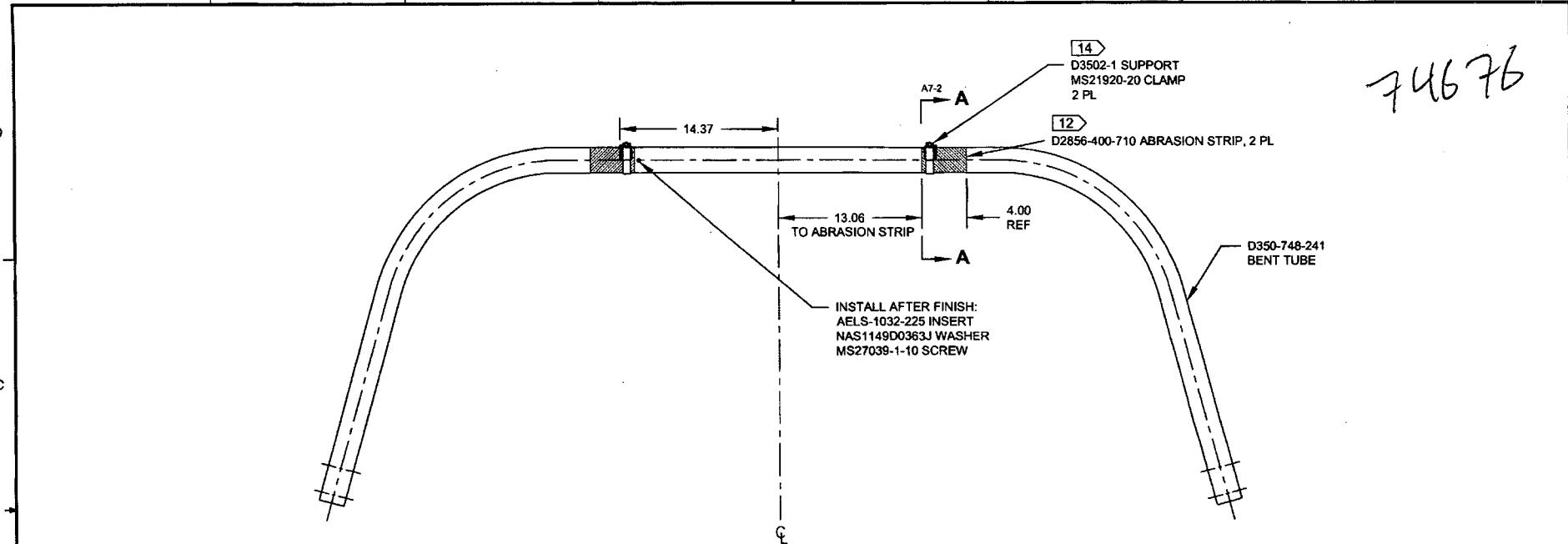
MW

RELEASED  
2011-01-06  
NP

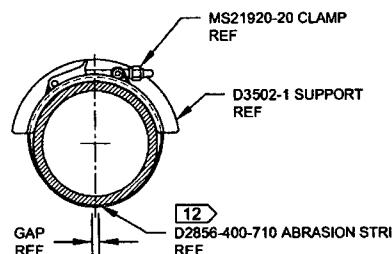
F	ADD HRC TEST OPTION (B8-1) PER PAR 09-040, ADD TWIST LIMIT (AB-1, C1-3), ADD D6015-125 OPTION (C8-1), STOCK DIM NOW MACHINED (D1-4)	CP	10.11.23
E	REVISE GENERAL NOTES; UPDATE TO CURRENT STANDARDS; RELOCATED FLAG #6 PER PAR 08-046 (ZN AB-3); ADD TOLERANCES (ZN C6-3, D2-3)	RF	09.09.30
D	MAG. PARTICLE AND CAD PLATING AS MFD.	CP	06.10.31
C	ADD CAD PLATING	CP	06.08.14
B	ADD D6018-125 & PRIME AND PAINT	CP	06.06.30
A	NEW ISSUE	CP	06.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN	90	DART AEROSPACE LTD	
DRAWN	90	HAWKESBURY, ONTARIO, CANADA	
CHECKED	1	DRAWING NO.	REV. F
MFG. APPR.	2	D350-748-241	SHEET 1 OF 4
APPROVED	3	TITLE	SCALE
DE APPR.	4	CROSSTUBE (AS 350/355 HI AFT)	NTS
DATE	10.11.23	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED ONLY IN THE CONDITION THAT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1



**D350-748-241**  
**ASSEMBLY DETAIL**



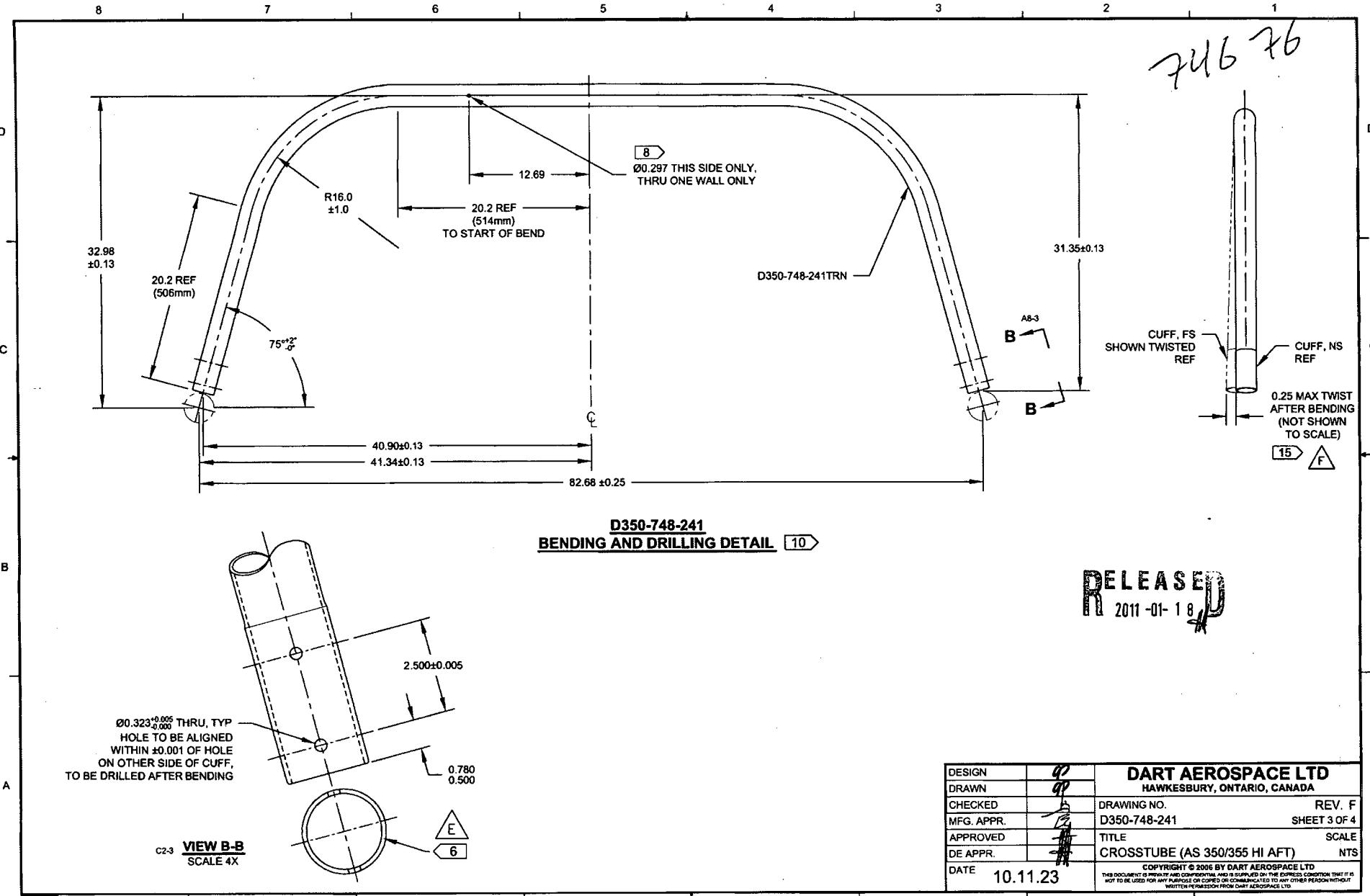
**SECTION A-A D4-2**  
**SCALE 4X**

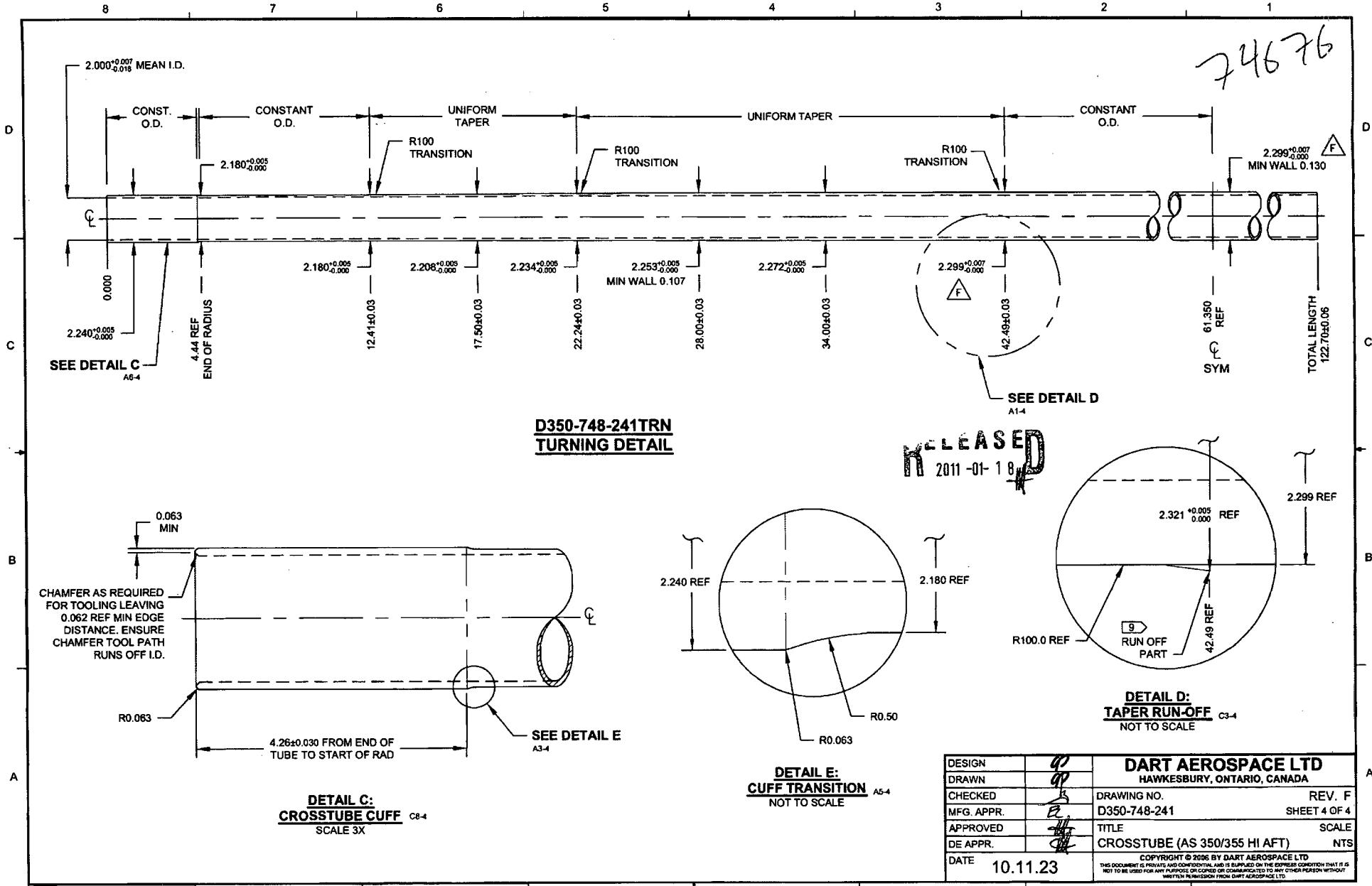
**RELEASED**  
2011-03-19

DESIGN	90	DART AEROSPACE LTD
DRAWN	90	HAWKESBURY, ONTARIO, CANADA
CHECKED	15	REV. F
MFG. APPR.	2	D350-748-241 SHEET 2 OF 4
APPROVED	11	TITLE
DE APPR.	11	SCALE
DATE	10.11.23	CROSSTUBE (AS 350/355 HI AFT) NTS

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8 7 6 5 4 3 2 1





DESIGN	<i>PP</i>	DART AEROSPACE LTD	
DRAWN	<i>PP</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>K</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>PZ</i>	D350-748-241	SHEET 4 OF 4
APPROVED	<i>MM</i>	TITLE	SCALE
DE APPR.	<i>CH</i>	CROSSTRAFE (AS 350/355 HI AFT)	
DATE	10.11.23		

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NOT BE USED FOR ANY PURPOSE, OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT



1000 E. Mermaid La., Wyndmoor (Phila.) PA 1903  
Tel. (215) 233-2600 Fax (215) 233-5653

## Certification

### SOLD TO

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7

May 1, 2

<b>Metlab Shop Order No:</b>	71785
<b>Purchase Order:</b>	16600
<b>Description:</b>	Crosstube
<b>Part No.:</b>	D350-748-141TRN
<b>Quantity:</b>	14 Pieces
<b>Weight:</b>	560 Pounds
<b>Material:</b>	4130 Alloy Steel
<b>Specifications:</b>	Heat Treat to Minimum 180 KSI (MIL-T-6736OR AMS 2759-IC)

This is to certify that the above parts were processed as indicated above and conform to the specification requirements.

### Results:

HRC 40 (182 KSI Tensile Strength)

METLAB  
Quality Representative Mark Podob

MERCURY CONTAMINATION: During the heat treating process, testing and inspections, the product did not come in direct contact with mercury or any of its compounds nor with any mercury containing device.



Heat Treating and Metallurgical Co.

**METLAB**  
**1000 E. MERMAID LANE**  
**WYNDMOOR, PA 19038**

Voice: 215-233-2600  
Fax: 215-233-5653

Sold To:  
DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

Ship To:  
DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

Customer ID	PO Number	Payment Terms
DARA	PO16600	Net 30 Days
Ship Via		Process
	YRC	

Quantity	Item	Description	Total Shipped	This
		D-350-748-141TRN CROSSTUBE HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR AMS 2759-IC) 560 POUNDS TOTAL		

COMMENTS

SHIPPED BY SIGNATURE  
METLAB

RECEIVED BY, SIGNATURE  
DART AEROSPACE

**METLAB**  
**1000 E. MERMAID LANE**  
**WYNDMOOR, PA 19038**

Voice: 215-233-2600  
Fax: 215-233-5653

Sold To:  
DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

Ship To:  
DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

Customer ID	PO Number	Payment Term
DARA	PO16600	Net 30 Days
Ship Via		Process
	YRC	

Quantity	Item	Description	Total Shipped	This
1.00	1 PC.			
	73375			
	D-350-748-141TRN			
	CROSSTUBE			
	HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR			
	AMS 2759-IC)			
1.00	1 PC.			
	79391			
	D-350-748-141TRN			
	CROSSTUBE			
	HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR			
	AMS 2759-IC)			
1.00	1 PC.			
	79392			
	D-350-748-141TRN			
	CROSSTUBE			
	HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR			
	AMS 2759-IC)			
1.00	1 PC.			
	79393			

COMMENTS

SHIPPED BY, SIGNATURE  
METLAB

RECEIVED BY, SIGNATURE  
DART AEROSPACE

Pack  
Sales Co

METLAB  
1000 E. MERMAID LANE  
WYNDMOOR, PA 19038

Voice: 215-233-2600  
Fax: 215-233-5653

Sold To:  
DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

Ship To:  
DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

Customer ID	PO Number	Payment Terms
DARA	PC16600	Net 30 Days
Ship Via		Process
	YRC	

Quantity	Item	Description	Total Shipped	This S
1.00	1 PC. 74672 D-350-748-141TRN CROSSTUBE HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR AMS 2759-IC)			
1.00	1 PC. 74673 D-350-748-141TRN CROSSTUBE HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR AMS 2759-IC)			
1.00	1 PC. 74676 D-350-748-141TRN CROSSTUBE HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR AMS 2759-IC)			
1.00	1 PC. 74678			

COMMENTS

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**1000 E. MERMAID LANE**  
**WYNDMOOR, PA 19038**

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Fax: 215-233-5653

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HAWKESBURY, ON K6A 1K7

Customer ID	PO Number	Payment Term
DARA	PO16600	Net 30 Days
Ship Via		Process
	YRC	

Quantity	Item	Description	Total Shipped	This
1.00	D-350-748-141TRN	CROSSTUBE		
		HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR		
		AMS 2759-IC)		
		1 PC.		
	74712			
1.00	D-350-748-141TRN	CROSSTUBE		
		HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR		
		AMS 2759-IC)		
		1 PC.		
	74718			
1.00	D-350-748-141TRN	CROSSTUBE		
		HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR		
		AMS 2759-IC)		
		1 PC.		
	79010			
	D-350-748-141TRN	CROSSTUBE		

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**METLAB**  
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**WYNDMOOR, PA 19038**

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HAWKESBURY, ON K6A 1K7

Customer ID	PO Number	Payment Terms
DARA	PO16600	Net 30 Days
Ship Via		Process
	YRC	

Quantity	Item	Description	Total Shipped	This S
1.00		HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR AMS 2759-IC) 1 PC. 79011 D-350-748-141TRN CROSSTUBE HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR AMS 2759-IC)		
1.00		1 PC. 79013 D-350-748-141TRN CROSSTUBE HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR AMS 2759-IC)		
1.00		1 PC. 73372 D-350-748-141TRN CROSSTUBE HEAT TREAT TO MIN 180 KSI (MIL-T-6736OR AMS 2759-IC)		

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